



and powered on, the operator need only interact with the machine via the control screens on the operator interface terminal. **The operator should never circumvent or defeat the guards and safety features installed on the mixer.**

RESIDUAL RISK

The mixer motor and mixing shaft move automatically during operation. Therefore, operators must never reach into the any area where there are moving parts. The mixer should only be set up, cleaned, and maintained by properly trained plant approved personnel.

Please be aware that the mixer contains the following moving parts that can cause injury to machine operators and other personnel who operate or maintain the machine improperly.

Moving parts:

- Mixing shaft and shaft motor
- Mixing chamber clamshell door

Guards:

- Interlocked safety switches around infeed and discharge ports.

Operation Safety Notes:

- Never disengage or in any way bypass the interlocks on the guards.
- Never permanently remove any of the guards.
- Never reach into the infeed or discharge areas during operation.

Maintenance and Sanitation Safety Notes:

- When performing any kind of maintenance or sanitation procedure on the mixer - make sure that the power is disconnected and that plant approved lock out / tag out procedures are followed.
- Never permanently remove any of the interlocks or guards.